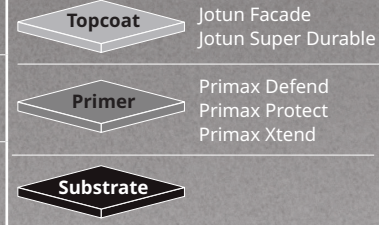


JOTUN PRIMAX COATING SOLUTIONS



Substrate	Pre-treatment	Coating System		Corrosion Environment & Durability							
				C3		C4		C5		CX	
		Test Regime 1	Condensation ISO 6270 (Hrs)	High	Very High	High	Very High	High	Very High	-	
			Neutral Salt Spray ISO 9227 (Hrs)	240	480	480	720	720	-	-	
Test Regime 2*	Cyclic Ageing Annex B (Hrs)	-	-	-	1680	1680	2688	4200			
Carbon steel < 3 mm	Direct to Metal	Primax Defend	Jotun Facade		●						
		Primax Protect	Jotun Facade		●						
		Primax Xtend	Jotun Facade		●						
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●					
		Primax Defend	Jotun Facade		●	●	●	●			
		Primax Protect	Jotun Facade		●	●	●	●	●		
		Primax Xtend	Jotun Facade		●	●	●	●	●		
	Hot Dip Galvanised Steel** < 3 mm (Sweep Blasted)	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
			Primax Defend	Jotun Facade		●	●	●	●	●	
			Primax Protect	Jotun Facade		●	●	●	●	●	●
Primax Xtend			Jotun Facade		●	●	●	●	●	●	

- The overall performance of the coating system is largely dependent on the nature of the substrate and the type and quality of the pre-treatment. Environmental conditions and the design of the coated object also influence the field performance of the system.
- Results are based on laboratory conditions and in combination with Jotun Facade & Jotun Super Durable as a topcoat tested at a third-party laboratory.
- Other suitable topcoats from Jotun's portfolio are available - Please consult with your local technical representative
- For best coating results follow "Jotun's Application Guide of Powder Coatings"
- For recommended film thicknesses kindly refer to the Technical Data Sheets of relevant primers and topcoats.
- Third-party test reports for Stainless Steel coating system are available on request.



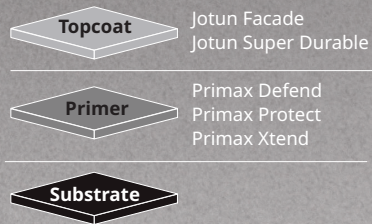
* Cyclic Ageing Test (Regime 2) is optional for C4 Very High and C5 High. ** Galvanisation process according to ISO 1461.

JOTUN PRIMAX COATING SOLUTIONS



Substrate	Pre-treatment	Coating System		Corrosion Environment & Durability						
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		Test Regime 1	Condensation ISO 6270 (Hrs)	High	Very High	High	Very High	High	Very High	-
			Neutral Salt Spray ISO 9227 (Hrs)	240	480	480	720	720	-	-
Test Regime 2*	Cyclic Ageing Annex B (Hrs)	-	-	-	1680	1680	2688	4200		
Carbon steel > 3 mm (Sa 2½ Grit Blasted)	Direct to Metal	-	Jotun Facade		●					
		Primax Defend	Jotun Facade		●	●				
		Primax Protect	Jotun Facade		●	●	●			
		Primax Xtend	Jotun Facade		●	●	●			
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Protect	Jotun Super Durable		●	●	●	●	●	●
		Primax Xtend	Jotun Super Durable		●	●	●	●	●	●
Hot Dip Galvanised Steel** > 3 mm (Sweep Blasted)	Direct to Metal	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Protect	Jotun Super Durable		●	●	●	●	●	●
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Super Durable		●	●	●	●	●	●

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